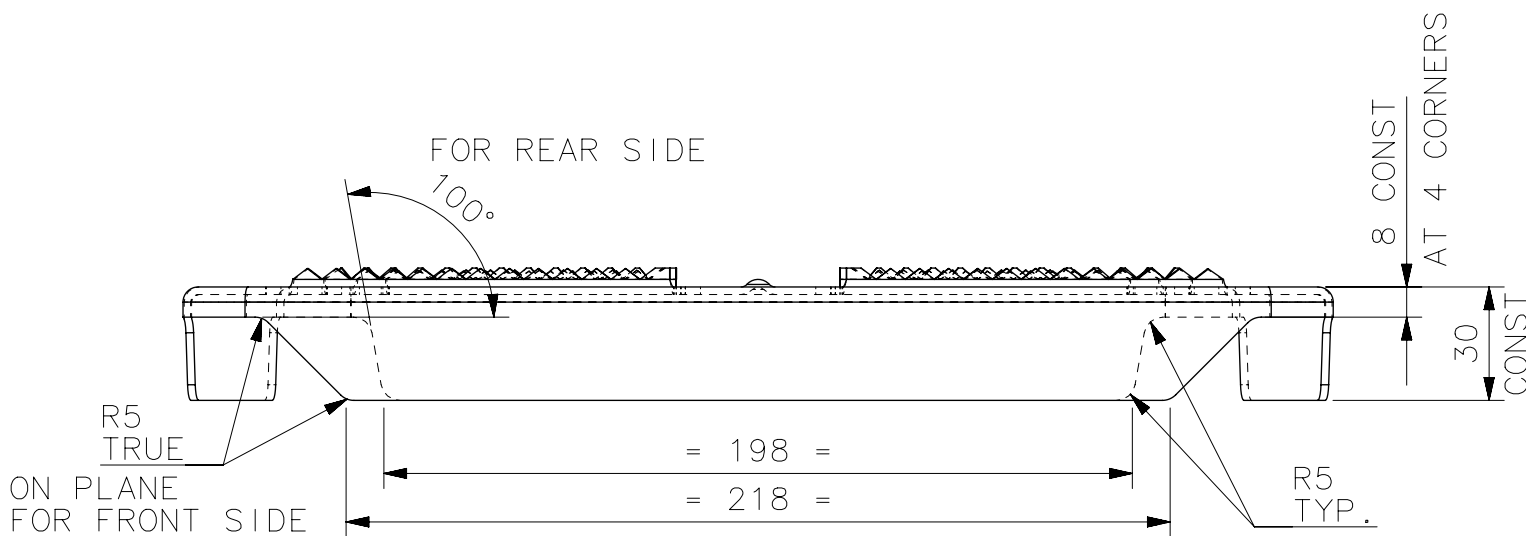
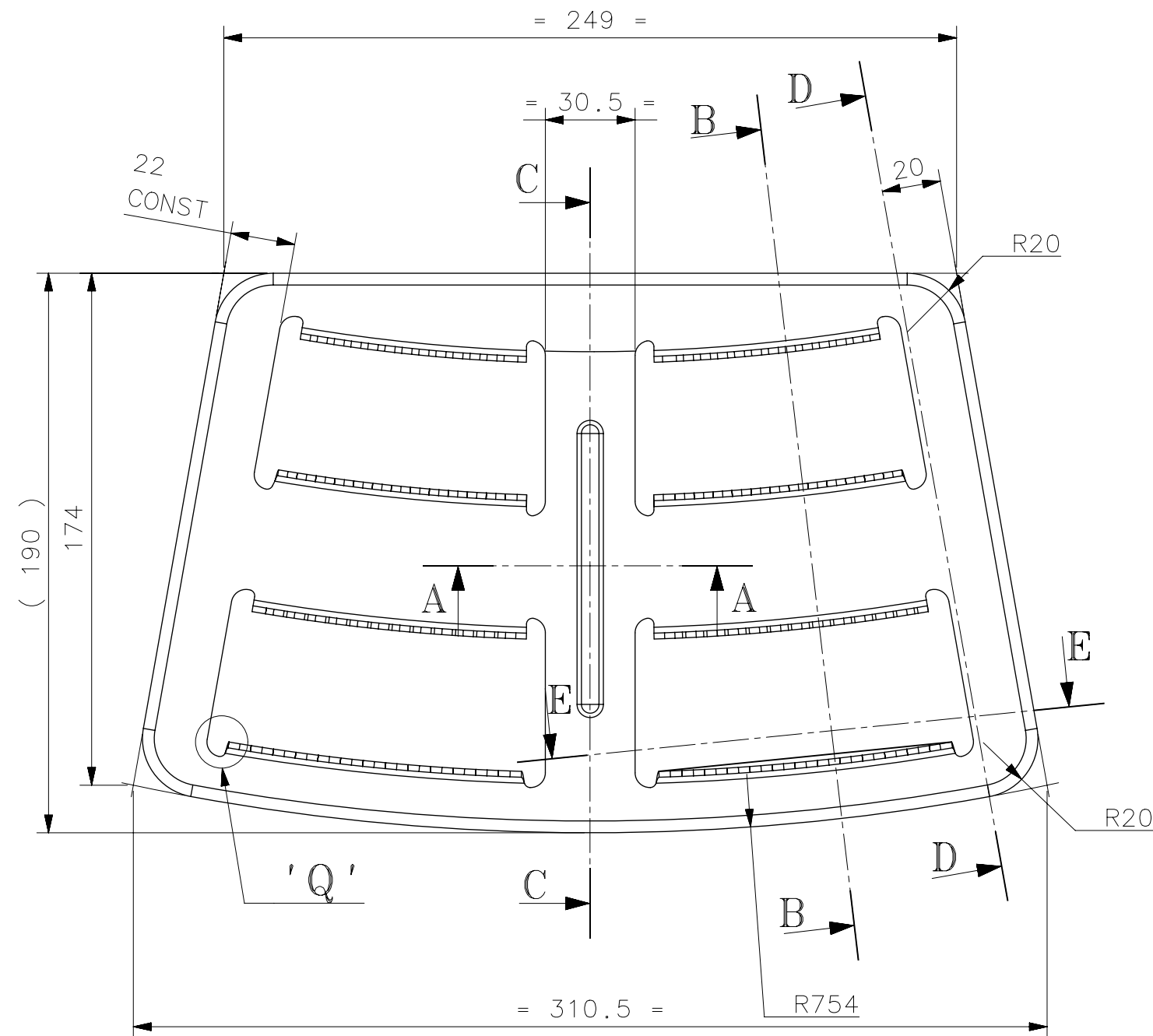
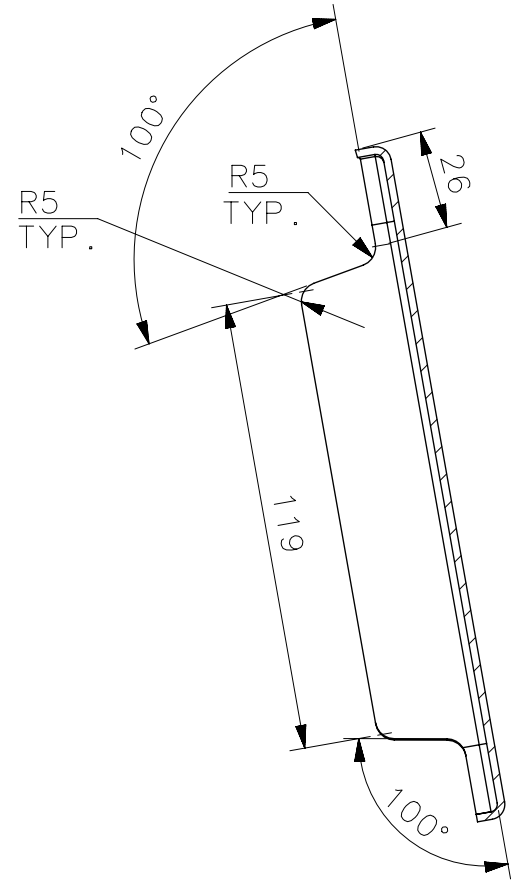
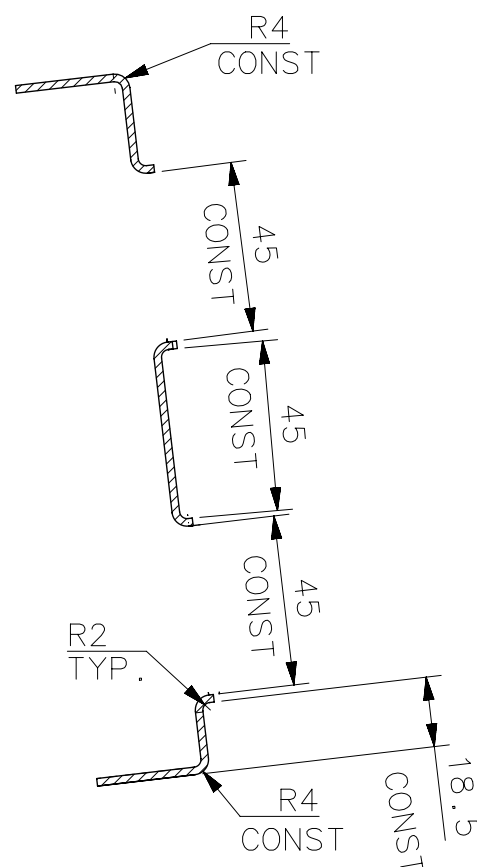
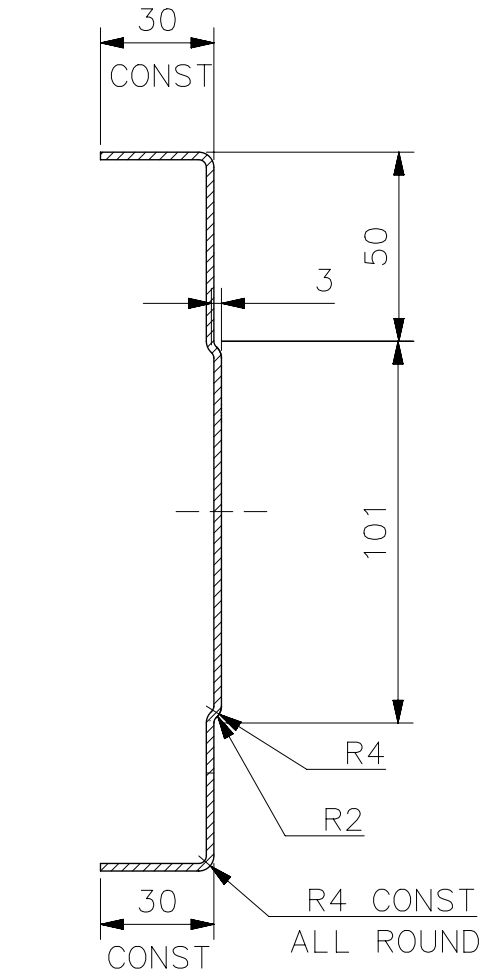
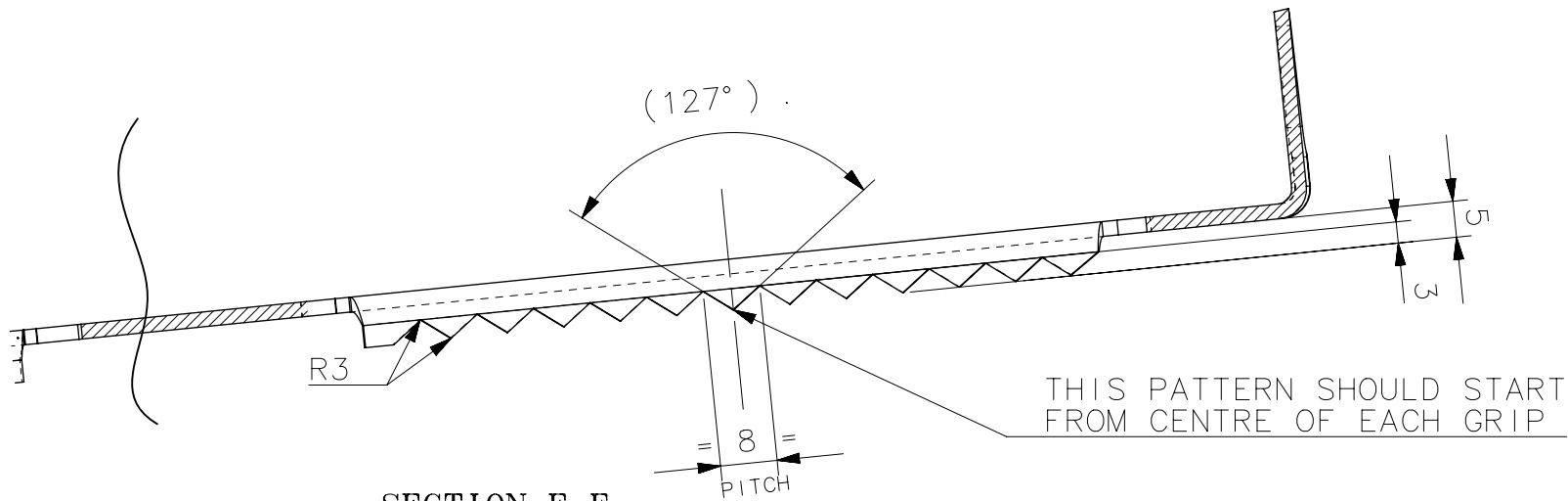
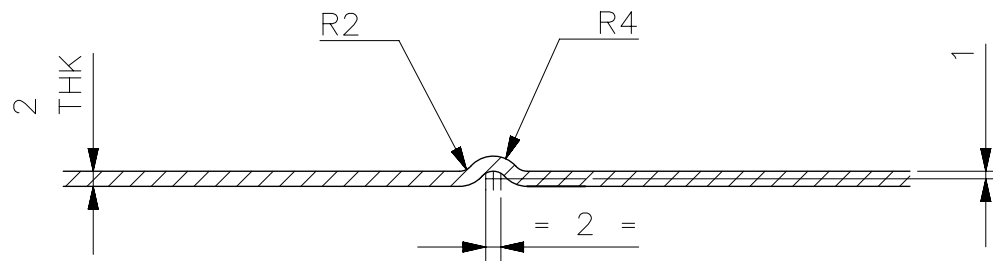
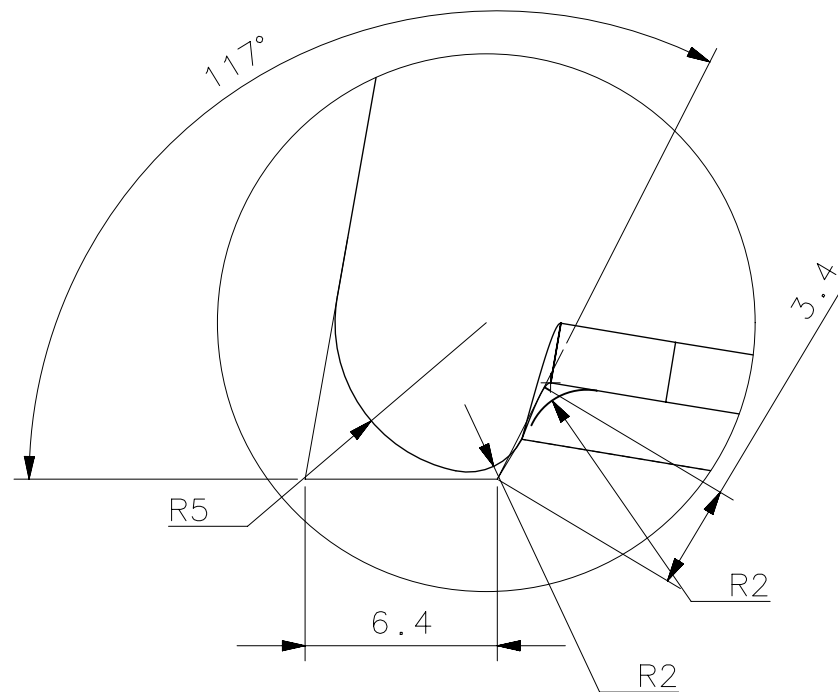
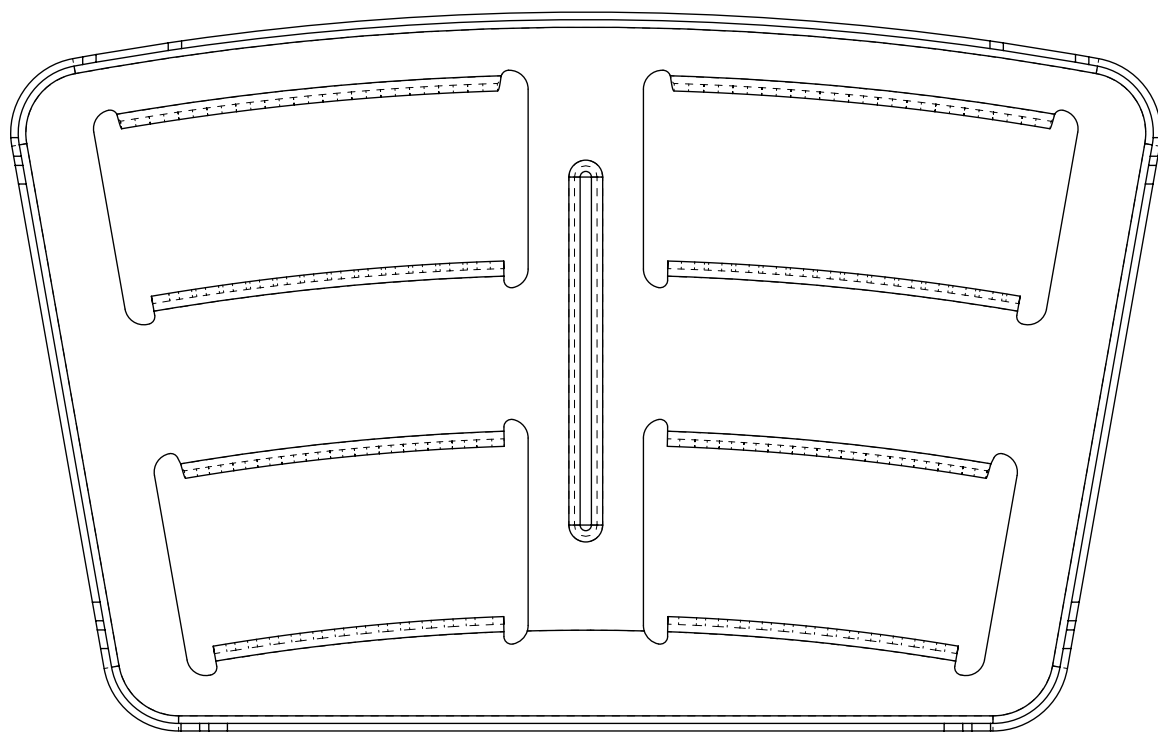
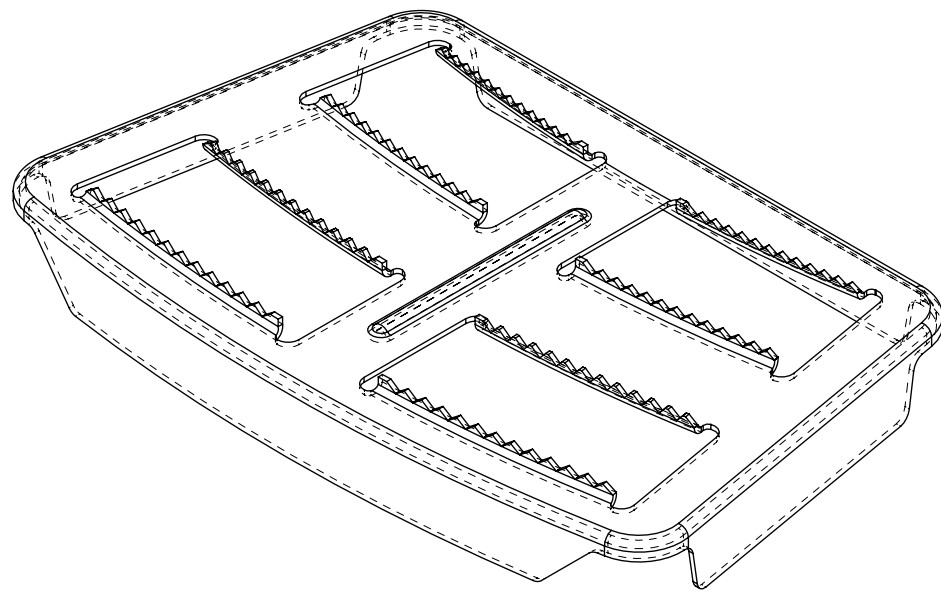




UNSPECIFIED TOLERANCES		
1. FORMING TO FORMING		
<500		±0.5
>500		±0.8
2. CD BETWEEN HOLES		
IN ONE PLANE		±0.2
IN DIFF PLANES		±0.5
3. FORM TO PIERCE		±0.5
4. ANGULAR TOLERANCE		±1°
5. HOLE SIZES		+0.2/-0
6. SLOT SIZES		±0.8
7. GENERAL TOLERANCES		
UP TO 300		±0.8
ABOVE 300		±1.0
8. FLANGE WIDTH		+1.0/-0.7
9. JOGGLE DEPTH		+0.3/0



NOTE:-

THE 3D CAD DATA IS MASTER FOR THE PART.

ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

PART MUST BE FREE FROM FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.

ENGINEERING APPROVAL OF SAMPLE, FROM EACH SUPPLIER IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION.

<SC> :SIGNIFICANT CHARACTERISTICS				▽ :CRITICAL CHARACTERISTICS			
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.				MAHINDRA & MAHINDRA LIMITED			
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1999				TRACTOR DIVISION			
DIMENSIONS				KANDIVLI (EAST), MUMBAI 400 101, INDIA.			
LINEAR IN mm.				E.R. / PROC. REQ. NO : 500000002086			
OVER				PART NO. : 007530538D1			
UNDER				PART NAME : FOOT PLATE			
F FINE				MATERIAL :			
m MEDIUM				HRCS-Q, THK2			
c COARSE				1/S:1079, PICKLED			
v VERY COARSE				ALTERNATIVE MATL : CRCS-Q			
ANGULAR IN deg.				HEAT TREATMENT :			
OVER				NAME			
UNDER				SIGN			
F FINE				DATE			
m MEDIUM				FIRST USED TRCR. MODEL			
c COARSE				SCALE			
v VERY COARSE				SHEET 1 OF 1			
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.				UNIT QTY. : 2			
COMPUTER GENERATED DRAWING				WEIGHT : 0.84 kg.			
DO NOT CHANGE MANUALLY				CHECK DRG WITH LATEST CHANGE No			
IF IN DOUBT, ASK				ALL DIMENSIONS ARE IN mm.			
DO NOT SCALE				DRG SIZE : A1			

600000010191	AB		REDRAWN WITH 3D REF.	AR	NVC	RAW	13/07/15
E.R.NO.	LET	LOC	REVISIONS	DSNR	QBR	APPR.	DATE